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This bulletin from Foley Engines can be used to assist you in timing a Perkins diesel 4.108, 4.236, 4.248 and 6.354 engine. Certain measures need to be taken when removing the fuel injection pump as well installing it. Removal: First, before removing the injection pump make sure you can still see the scribe mark that Perkins put on the engine block. This can be found on the engine block just under the injection pump flange.

~~Tech Tip: How to Time a Perkins Diesel Engine ...~~

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This can be found on the engine block just under the injection pump flange. Having a hard time finding this mark? Locate the other scribe mark on the ear of the injection pump (there are three mounting ears; the mark should be on the one facing away from the engine).

~~How to Time a Perkins Diesel Engine - Engine Builder~~

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Magazine

First, before removing the injection pump make sure you can still see the scribe mark that Perkins put on the engine block. This can be found on the engine block just under the injection pump flange. Having a hard time finding this mark?

~~Tech Tip 124: How to time a Perkins engine properly~~

The fuel pump gear has timing marks for four and six cylinder engines. Also the gear is stamped with the letter "C" where a Lucas/Delphi fuel pump is fitted. The letter "M" is stamped on the fuel pump gear to indicate that the threads for the screws of the gear puller are metric. A data plate is fitted to the side of the pump.

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~~8 Phaser/1000 Series To check the timing mark of the fuel...~~
On the older Perkins engines (up to mid eighties, early 90's) the injection pumps were dummy splined. The three bolts that hold the injection pump on are in slots. There is usually a mark on the base of the pump that the injection pump rebuilder puts on showing the timing and you will find a scribed mark on the block to line it up with.

~~Viewing a thread - TIMIN MARKS ON PERKINS FOUR CYLINDER DIESEL~~

Page 145: To Check The Engine Timing Mark Set the valve tip clearance of number 1 cylinder inlet valve to 0,20 mm (0.008 in). Fit the rocker cover, operation 12A-01. 10

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Eliminate air from the fuel system, operation 20A-08A.
17A.08 Perkins Phaser/1000 Series, April 1995... Page 146:
Data And Dimensions

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Hi fellas my name isXXXXX trying to find out how to time a 4 cyl perkins diesel engine out of a 180 massey tractor. the engine spun a bunch of bearings and wrecked the crank so i tore it all apart and forgot to mark everything so now i have no clue where the timing marks are and how to put it back together. the only thing i took out is the crank and it could go it a bunch of ways.I want to put ...

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~~out how to time a 4 cyl perkins diesel engine..bearings...~~
cheap homesteading is Installing timing gears and cover on a perkins 152. He finally got back on the Massey 231 engine rebuild.

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The timing gears are stamped with timing marks to ensure that they are assembled correctly (A). The marked teeth of the crankshaft, the camshaft and the fuel pump gears will be in mesh with the idler gear when number 1 piston is close to top dead centre (TDC) on the compression stroke.

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There's a round timing gear cover plate on front of engine, remove that cover plate to access timing gear retainer bolt #24 and remove bolt. At this point, note which hole in timing gear that dowel pin #23 is located in, mark that hole position with paint stick or something similar. Remove all fuel line connections.

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i Perkins 4.41 Series Model LM WORKSHOP MANUAL 4 cylinder, naturally aspirated, diesel engine for agricultural and industrial use Publication TPD 1322E, Issue 3.

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Perkins 4.41 Series

If the mark on the timing case is correct, the mark will.

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align with the top edge of the pointer (B1). 8 Phaser/1000

Series To check the timing mark of the fuel ... Page 154 If the

timing marks are in line and the engine performance

indicates that the timing is not correct, check that the marks

on the flange and on the timing case are in their correct

positions, operations 17C-04 and 17C-05.

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This particular picture (Bd 154 Rebuild Part 9 Injector Pump

And Timing Gears – Youtube) above is classed along with:

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